



## **Strip-Blade & NewEdge Doctoring System – Gravure printing**

---

### **General recommendations for doctor blades**

<b>Type of ink</b>	<b>Doctor blade quality</b>	<b>Coated paper/Tobacco Packaging</b>	<b>Catalogues/Magazines</b>	<b>Lacquering/Coating</b>
Solvent-based ink	Carbon steel	10 x 0,065 mm	10 x 0,076 mm	10 x 0,102 mm
Water-based ink	Stainless steel	10 x 0,076 mm	10 x 0,076 mm	10 x 0,102 mm
White/abrasive ink	Maxi Print	10 x 0,076 mm		10 x 0,102 mm 10 x 0,152 mm

### **Recommendations for Back-up blades**

<b>Doctor blade</b>	<b>Back-up blade</b>
10 x 0,065 mm	8,5 x 0,152 mm 9,0 x 0,152 mm
10 x 0,076 mm	8,0 x 0,152 mm 8,5 x 0,152 mm
10 x 0,102 mm	8,0 x 0,152 mm