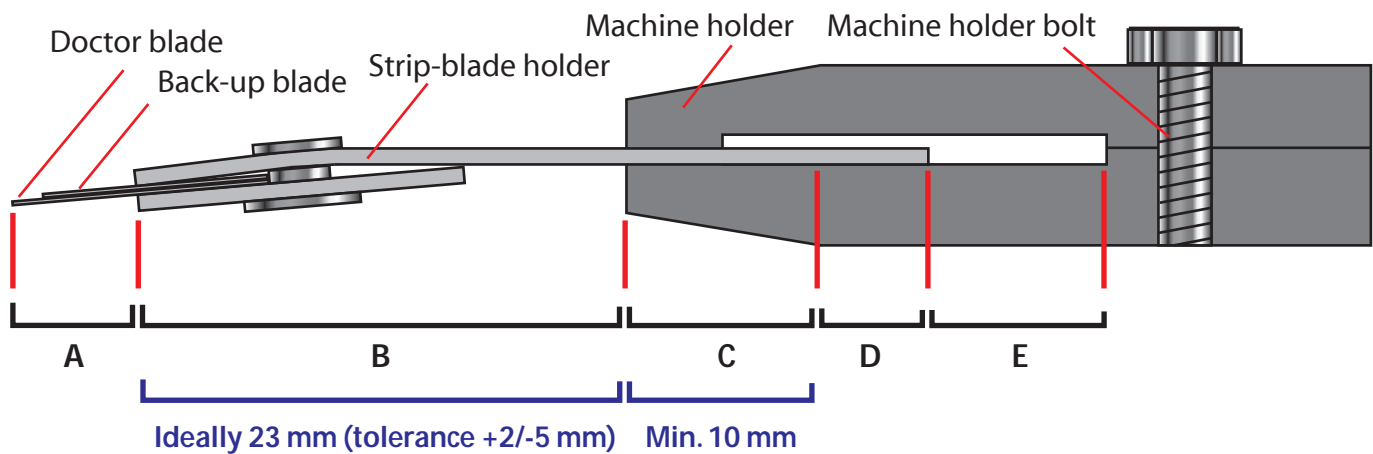


The C30/C38 Strip-blade holder is a versatile product for use in positive doctoring (trailing blade) in Gravure printing, since it has the widest application range and allows use with all our doctor blade and back-up blade combinations.

1. Width

It is very important to select a correct width (also referred to as "height") of Strip-blade holder, primarily to ensure a correct protrusion of the Strip-blade holder out of the machine holder, this to provide optimal flexibility of the Strip-blade holder and the inserted doctor blade. Following the guide below step-by-step will ensure selection of a suitable width of Strip-blade holder.



- 2.1 **A** = Doctor blade protrusion out of Strip-blade holder Always 5 mm (in model C30/C38)
- 2.2 **B** = Strip-blade holder protrusion out of machine holder Range 18-25 mm (ideally 23 mm)
- 2.3 **A+B** = Ideal strip-blade holder and doctor blade protrusion out of machine holder Range 23-30 mm (ideally 28 mm)
- 2.4 **C** = Strip-blade holder MINIMUM insertion into machine holder Minimum 10 mm
- 2.5 **C+D+E** = Strip-blade holder MAXIMUM insertion depth into machine holder
- 2.6 **B+C+D** = Strip-blade holder width
- = Data provided when ordering. Orderable widths are: 30, 35, 40, 45, 50, 55, 60, 65 or 75 mm

TIP: If doubtful about a suitable width, please select a total width of C30/C38 Strip-blade holder and inserted AkeBoose doctor blade = (A+B+C+D above) that matches the doctor blade to be replaced.

Example: A 60 mm wide lamella edge doctor blade is replaced by a 55 mm wide C38 Strip-blade holder (our doctor blade adds 5 mm when inserted into the C30/C38 Strip-blade holder).