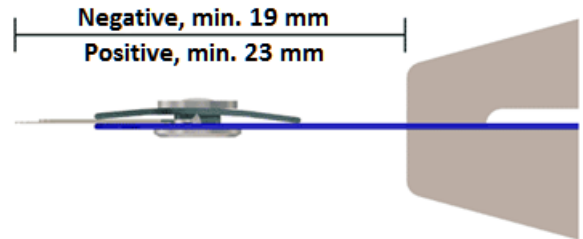


Strip-Blade Doctoring System – B20/B30/B30W/B38

Models available, B-models
 Lieferbare Modelle, B-Modelle

Strip-Blade Holder protrusion (blade inclusive):
 Überhang des Strip-Blade Raketalters (mit Messer):

19-30 mm. minimum 19/23 mm!



Model	Carrier plate thickness	Holder width (without blades)	Neg./pos. doctoring
Modell	Materialstärke	Trägerbreite (ohne Messer)	Neg./pos. Abrakelung
<u>Stainless steel</u>			
B 20	0.20 mm	20.4, 27, 30, 35 mm	negative only
B 30	0.30 mm	30, 35, 40, 50 mm	positive
B 30W	0.30 mm	30, 35, 40, 50 mm	negative/pos.
B 38	0.38 mm	30, 35, 40, 45, 50, 55, 60, 65 mm	positive

Please note:

B20 and B 30W, negative doctoring: Total width (height) = Holder width + 5 mm (blade protrusion).
Minimum total protrusion (blade inclusive) = 19 mm!

- **Doctor blades:** 10 x 0.102 mm and 10 x 0.152 mm (10 x 0.203 mm). No backing blade when installed in a chamber. These two holders are especially designed for AkeBoose chamber system model “Classic” (formerly known as “FlexoCompact chamber system”) or other chambers.

B30 and B38, positive doctoring: Total width (height) = Holder width + 5 mm (blade protrusion).
Minimum total protrusion (blade inclusive) = 23 mm!

- **Doctor blades:** 10 x 0.065 mm, 10 x 0.076 mm, 10 x 0.102 mm, 10 x 0.152 mm.

- **Backing blades:** 8.0 x 0.152 mm, 8.5 x 0.152 mm or 9.0 x 0.152 mm.

Example: Doctor blade 10 x 0.076 mm + backing blade 8.5 x 0.152 mm gives a “wiping blade tip” of 10 – 8.5 mm = 1.5 mm blade tip 0.076 mm thick (like a lamella blade).